

## **Breasa TECHNICAL DATA**

## **Breasa Specifications**

 Width per roll:
 5ft/1.52m
 9ft/2.74m

 Length per roll:
 200ft/61m
 150ft/46m

 Roll size:
 1000ft²/93m²
 1350ft²/125m²

## **Breasa Technical Data**

Nominal Thickness	6.69 mils
Water Vapor Transmission, ng/Pa⋅s⋅m²	8320
Water Ponding	No leakage
Breaking Force, N (MD)	578
Breaking Force, N (CD)	379
Water Resistance, minute (Interior face wetted)	27
Water Resistance, minute (Exterior face wetted	) 18
Tensile Strength, N/mm (MD)	11.0
Tensile Strength, N/mm (CD)	4.9
Tensile Strength after Ageing (MD)(%,≥)	90
Tensile Strength after Ageing (CD) (%, ≥)	90
Resistance to Water Penetration after Agei	ng(%,≥) 90
UV Resistance (Days)	180
Temperature Range -	40°F to 240°F

\* The Data shown above is based on the test averages and independent test reports. There can be a +/-10% variation in the individual test results. This report should not be considered as a warranty for the manufacturer. The manufacturer is not responsible for the misrepresentation or misinterpretation of the data by the reader.

Breasa Meets or exceeds the following code standards: ASTM D882, ASTM E96, ASTM D882, ASTM D5034, ASTM D779, ASTM E2556.





## **Installation Instructions:**

Storage: Rolls of Arkint® Breasa should be stored palletised or on their sides on a smooth clean surface, under cover and protected from direct sunlight.

General: Care should be taken when handling the membrane in order to prevent tears and punctures occurring. Any that do occur should be repaired with Acrylic Tape.

Application: Unroll Arkint® Breasa horizontally over the face of the construction. Ensure maximum coverage of membrane by extending 100mm min below the lowest structural timber/steel member.

Initial fixing: Double sided (acrylic) Tape (50mm) may be used to provide an initial fix for Arkint® Breasa, but mechanical fixings (see below) must be made almost immediately after. Permanent security of the membrane may also be made with external insulation, battens or cladding brackets. Extra care should be taken where the membrane is exposed to high wind conditions.

Fixing – to timber studs/sheathing: Fix Arkint® Breasa with stainless steel staples or corrosion resistant nails. Fix membrane at 600mm centres horizontally, 300mm centres vertically and at 150mm centres at joints and openings.

Fixing - to masonry: Arkint® Breasa may be fixed to masonry with a suitable anchor fixing system or a masonry nail/screw and EPDM rubber washer. Fixings should be at maximum 500mm centres.Butyl Tape (double sided) may be used to fix the membrane in addition to the mechanical methods suggested above. A Primer can be applied to chalky or porous masonry to seal the surface and improve adhesion before applying adhesive tape.

Fixing - to steelwork (SFS): Initial (temporary) fixing of Arkint® Breasa may be made with continuous strips of Double Sided (acrylic) Tape. These should be supplemented with mechanical fixings through to the steel structure, where suitable drill-tip or self tapping screws may be used. The screws must sit flush (not countersunk) and a rubber or EPDM washer should sit between the screw heads and the membrane to avoid water ingress. Screw fixings should be spaced vertically at 500mm centres on every stud (typically spaced at 600mm horizontal centres).

Fixing - Rainscreen Cladding Applications: Arkint® Breasa may be fixed to the external face of a cement bonded particle board, OSB or ply sheathing, using a combination of Double sided (acrylic) Tape and stainless-steel staples. Arkint® Breasa may also be secured by fixing through the sheathing to the underlying structure using suitable drill-tip or self-tapping screws. See Fixing - to steelwork (SFS) above.In many cases, the retrospective fixing of timber battens or metal brackets (& insulation) will provide the principle security for the membrane. Care should be taken to ensure these components are fixed tightly over the membrane to avoid water ingress. If in doubt Butyl Tape may be used between the component and the membrane.

Fixing to insulation: Fix Arkint® Breasa to rigid/semi-rigid insulation with a proprietary expanding insulation fixing anchor at maximum 500mm centres. Penetrations made by wall ties or cladding brackets must be made good with either Acrylic Tape.

Laps: All horizontal laps should be 100mm min. Vertical laps should be 150mm min.

External cornersDress Arkint® Breasa around external corners ensuring a return of 300mm min.

Window openings: Wrap Arkint® Breasa into window/door openings and seal to frame with Acrylic Tape or Plastering Tape if render is later to be applied. Make good to corners usingTape.Cavity barriers/trays/flashings Dress Arkint® Breasa over cavity barrier/tray/flashing ensuring a minimum lap of 100mm. Floor junctions: Dress Arkint® Breasa over intermediate floor zone ensuring a minimum lap of 100mm between sheets Airtightness – sealing (optional). With all laps and penetrations sealed, Arkint® Breasa will contribute to the overall airtightness of the building.Seal the laps in Arkint® Breasa with Double Sided (acrylic) Tape. Fixing penetrations can be sealed by applying Butyl Tape to the substrate before the membrane is installed.

Complicated penetrations may be sealed using FlexWrap.

Compatibility: Where timber treatments are used care should be taken to ensure they are touch-dry before the installation of the Arkint® Breasa membrane. Retrospective spray applied micro emulsions can also pose significant risk to polymer-based materials such as Arkint® Breasa masking the membrane against preservative treatments should be considered. Temporary exposure period:Arkint® Breasa may be left exposed for a period not exceeding 6 months, provided that the membrane is adequately secured in accordance with our recommendations. Site conditions and exposure to wind should be assessed todetermine whether extra security measures for the membrane are required.

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